

Beer Automation

C. Niggel January 2015

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On Tap Today

- To Drink
 - Oatmeal Brown Porter
 - Simplified Arduino-based access control
 - Press button – receive beer
 - Mini jockey-box system w/ CO2 charger for mobile serving options
- To Learn
 - Selecting A Fridge
 - Access Control
 - Cool Stuff
 - Troubleshooting
 - Other Controllers

Choosing a Fridge



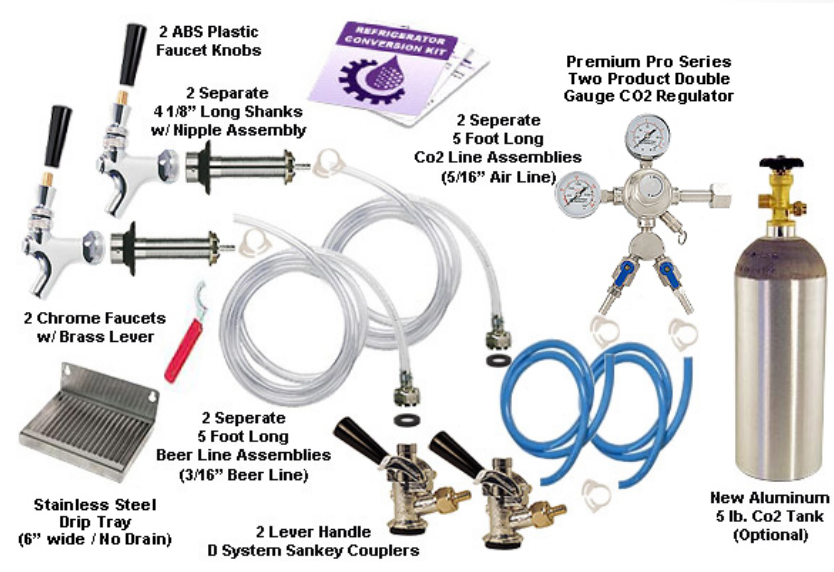
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Choosing a Fridge

- How much room do you have?
- How much beer & how are you serving it?
 - Some Mini-Fridges aren't big enough for 2 corny kegs
- Do you want room for cold glasses or bottles?
- Budget
- Style!

Conversion Kits

- About \$300 for through-door
 - Add another \$100 for a tap tower
- Flexibility on style, materials
- Bring-your-own-fridge (\$150)



Pre-Built Kegerators

- Can be very cost-effective, about \$100 premium over all-new parts
- Can be built in an hour
- Some commercial kegerators cut costs by using cheap lines, small tanks & fittings. Watch out!



Fittings

- Commercial beer uses Sanke fittings
- Homebrew uses pin or ball-lock fittings
- Quick Disconnects allow you to swap out fittings
 - May clog if you don't filter beer



Why Add Access Control?

- Kegerator is in uncontrolled location
- Beer is not free
- Never want to run out of beer



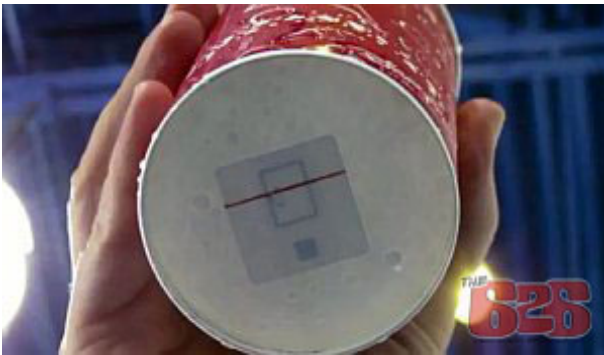
Access Control Components

- ID Reader
 - RFID, HID Badge, etc.
- Controller
 - Arduino + PC, Raspberry Pi
- Relays & Solenoids
- Displays
- Software
 - OTS or Home-Grown



ID Reader

- Uniquely identify a drinker
- Consider something that emulates a USB keyboard
- RFID (Radio Frequency IDentification) tags are small and can be placed on mugs



RFID Tag on a plastic cup

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RFIdeas 80581AKU - \$165

Waterproof keypad - \$15



Controller

- Proliferation of consumer-grade prototyping platforms has made these projects far more accessible
 - Easy to program & maintain
 - Support your inputs and outputs
- Arduino + PC
- Raspberry Pi
- Intel Edison & Others

Arduino + PC

The Arduino is a prototyping board using the ATmega chip and both analog and digital interfaces

- Inexpensive
- Easy to program 'sketches', C or C++ - like language
- Easy to extend with 'shields'
- Lots of community support
- Limited capability means you need a computer to support data logging and display



Raspberry Pi

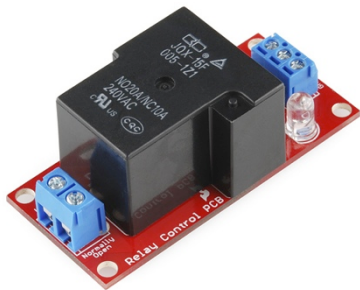
A single-board computer running Linux on an ARM chip. It has power to spare, but only supports digital I/O

- Can be written in anything, usually Python
- Powerful enough to hold all aspects of your kegerator
- Full Linux stack means it needs updating, there is a lot more to learn to maintain it



Relays and Solenoids

- A Solenoid is an electrically-operated valve. Typically they run at 12vdc or 120vac – much higher than the controller's 5vdc
- A Relay allows a low-power system to switch a high-power system



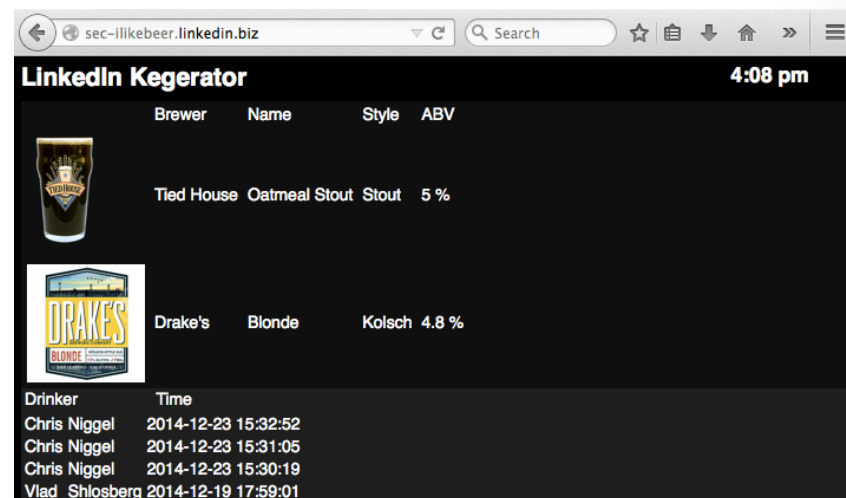
Sparkfun “beefcake” relay - \$8
Food-grade solenoid - \$86

Displays

- You can collect data with your system, why not display it?
 - On-tap screen
 - Web-based display



7" TFT monitor - \$25



Off-The-Shelf Software

- Kegbot (kegbot.org)
 - Long-running project – the granddaddy of them all
 - Complex, written in Python, hard to extend (unless you're a software engineer)
 - Custom-made hardware makes installing easy
- KegDuino (makezine.com)
 - Arduino-only (cheap!)
 - Doesn't provide access control or logging

Home-Built Software

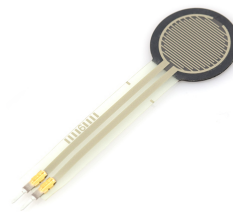
- Mine (beer.blastzone.net)
 - Well-documented
 - Self-supported
 - Easy to extend
 - Per-drinker credits
- Yours?

```
#unlock taps
#
GPIO.output(relay0_pin, True)
GPIO.output(relay1_pin, True)
#
time.sleep(10)
#
GPIO.output(relay0_pin, False)
GPIO.output(relay1_pin, False)
#
#Print log
no_of_credits = no_of_credits -1
print("Badge Read: " +read_in +" credits remaining: " +str(no_of_credits))
#write drink entry
cur.execute("INSERT INTO drink VALUES(0," +read_in +",' ' +str(datetime.now())
+' ')")
cur.execute("UPDATE drinkers SET credits = " +str(no_of_credits) +" where card_no =
'" +read_in +" '")
con.commit()
#endif
else:
print("Badge " +read_in +" not found or problem reading.")
#endif rowcount
read_in = ''
```

Extending your Kegerator

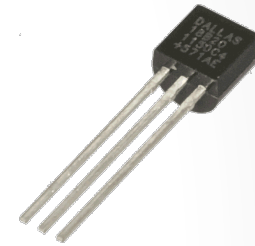
Nothing is worse than running out of beer!

- Load Cells can measure the weight of a keg (\$25)
 - Difficult to calibrate
 - Need Analog input (ADC required for RPi, \$14)
- Flow meters can measure beer as it is poured (\$60)
 - Some people have complained of foam
 - Susceptible to electrical noise



More Cool Stuff

- Temperature Sensors
 - DS18B20 is extremely easy to use (\$4)
- Drinker alerts
 - Alert to a mailing list when multiple beers are poured, and never miss a party
 - Create per-tap access control for those expensive beers
 - Time-locks to keep drinkers honest
- Limited by your imagination
 - Bill or Credit Card readers, gift codes, twitter posts, anything...



Total Cost

- Adding Raspberry Pi-based access control cost \$550 and about 20 hours of work
 - \$167 for the HID card reader
 - \$175 for 2 food-grade solenoids
 - Great team-building project at work

Troubleshooting!

- Self-closing taps help prevent spilled beer (\$40/ea)
- Heat vinyl lines in hot water & they'll install far easier
- Pressure-test your fittings at home with water before installation
- “Floating” or uncommon grounds make electronics unhappy
- Modular construction can help prevent foam
- **Keep it Simple**

Causes of Foamy Beer

- People don't know how to pour beer
 - Open the tap!
- Warm beer in lines
 - $3/16^{\text{th}}$ inch line holds $1/6^{\text{th}}$ oz per foot
 - A 50mm fan can keep your tap tower cool
- Obstructions causing turbulence
 - Check lines for kinks, loose fittings, or dirty tap
- Kegerator not balanced



Balancing a Kegerator

- Beer is best when bubbly – 2.4 vols CO2 is about 14psi
 - Gauge Pressure
- Beverage line has resistance, this is also measured in psi
 - Restriction Pressure
- When the Gauge Pressure almost equals Restriction Pressure, we have a nominal flow of 128oz/minute (8 seconds per pint), and a balanced system



Balancing a Kegerator

- Gauge Pressure: 14psi
- Serving Pressure: 1psi
- Line Resistance: 13psi
 - Need 6' of 3/16" Polyethylene tubing
 - or 26' of 1/4" Polyethylene tubing

Line Type	Resistance (psi/ft)
3/16" ID vinyl	3
1/4" ID vinyl	.85
3/16" ID Polyethylene	2.2
1/4" ID Polyethylene	.5
3/8" OD Stainless	.2
5/16" OD Stainless	.5
1/4" OD Copper	.1

Other Controllers

- Electronics can be used to overcomplicate other aspects of the beer lifecycle



Brewtroller

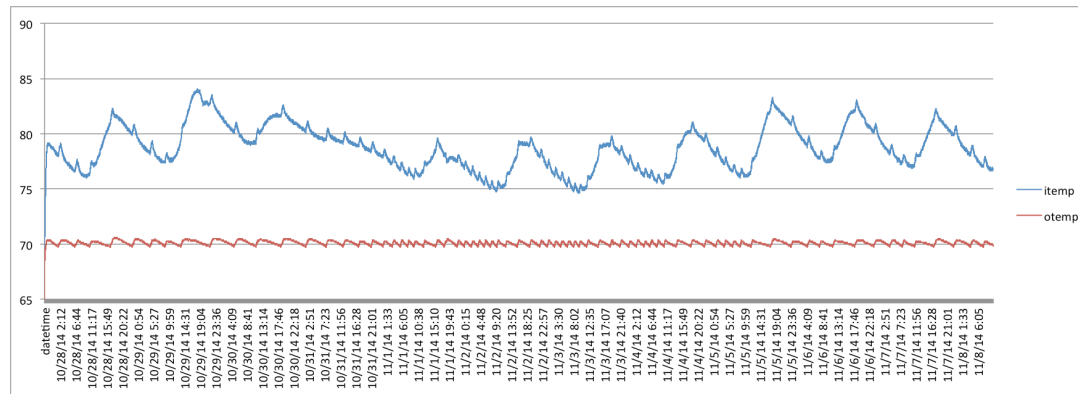
- Open-source project for homebrewing automation
 - Temperature / heating control
 - Liquid level monitoring
 - Recipe-programmable from BeerSmith, etc.
- Project has been stale for a few years, restarted in Dec 2014



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Fermentation Controllers

- Arduino-based fermentation controller provides data off-the-shelf controllers can't



Resources

- My site: <http://beer.blastzone.net>
- HomeBrewTalk automation forum: <http://www.homebrewtalk.com/f235/>
- <http://www.kegerators.com>
- <http://www.micromatic.com>
- *The Copper Tube Handbook* – Copper Development Association
- <http://www.brewtroller.com>